

SCHEMA TECNICA - FILO ZINCATO A BAGNO

TECHNICAL DATA SHEET – LOW CARBON WIRE HOT DIPPED GALVA

QUALITY	Acciaio dolce		Low Carbon wire		
FINITURA FINISHING	Zincato a bagno Brillante		H.D.(hot dipped) galvanized Bright		
FINE DIAMETERS mm.	0,20-0,24-0,28-0,30-0,35-0,40-0,50-0,60-0,65-0,70-0,80-0,90-1,00 mm				
BIG DIAMETERS mm	From 0,80 to 8.00 mm				
NORMA RIFERIMENTO	UNI EN 10244-2:2003 EN10257-1 Tab. 1		EN10257-1 Tab. 2		
Composizione chimica Analysis					
TIPOLOGIA	C %	Mn %	Si %	P %	S %
Low Carbon wire max	0.06	0.45	0.14	0.009	0.005
BOBINE SPOOLS	DIN100-DIN125-DIN160 -DIN200-DIN250-MP100-BICO100-BB20 , COIL 100- 250 -300- 400- 600 -700 kg				
APPLICAZIONI APPLICATION	Tubi flessibili, Reti metaliche, Reti elettrosaldate, Filtri , Spugne Braiding, Weaving, Mesh, filters , other				
Diametro mm	Bobine Spools	Toll. sul diam. Tolerance on diam.	Resistenza T/S	Q.Zinc gr/m2	Allungamento Elongation
0,20	DIN 200-MP100-BB20	+0,015	330-430	28-35 min	>15%
0,24	DIN 200-MP100-BB20	+0,015	330-430	28-35 min	>15%
0,30	DIN 200-MP100-BB20	+0,02	330-430	28-35 min	>15%
0,35	DIN 200-MP100-BB20	+0,02	330-430	28-35 min	>15%
0,40	DIN 200-MP100-BB20	+0,02	300-400	28-35 min	>15%
0,45	DIN 200-MP100-BB20	+0,02	300-400	28-35 min	>15%
0,50	DIN 200-MP100-BB20	+0,02	300-400	28-35 min	>15%
0,60	DIN 200-MP100-BB20	+0,02	300-400	28-35 min	>15%
0,70	DIN 200-MP100-BB20	+0,02	300-400	28-35 min	>15%
0,80	DIN 200-MP100-BB20	+0,02	300-400	28-35 min	>15%
0,90-1,25	COIL 150-300 kg	+0,02	300-400	28-35 min	>15%
1,60-8.00	COIL 150-700 kg	+0,02	400-500	40-55 min	>15%

PP gds 15-1-2015